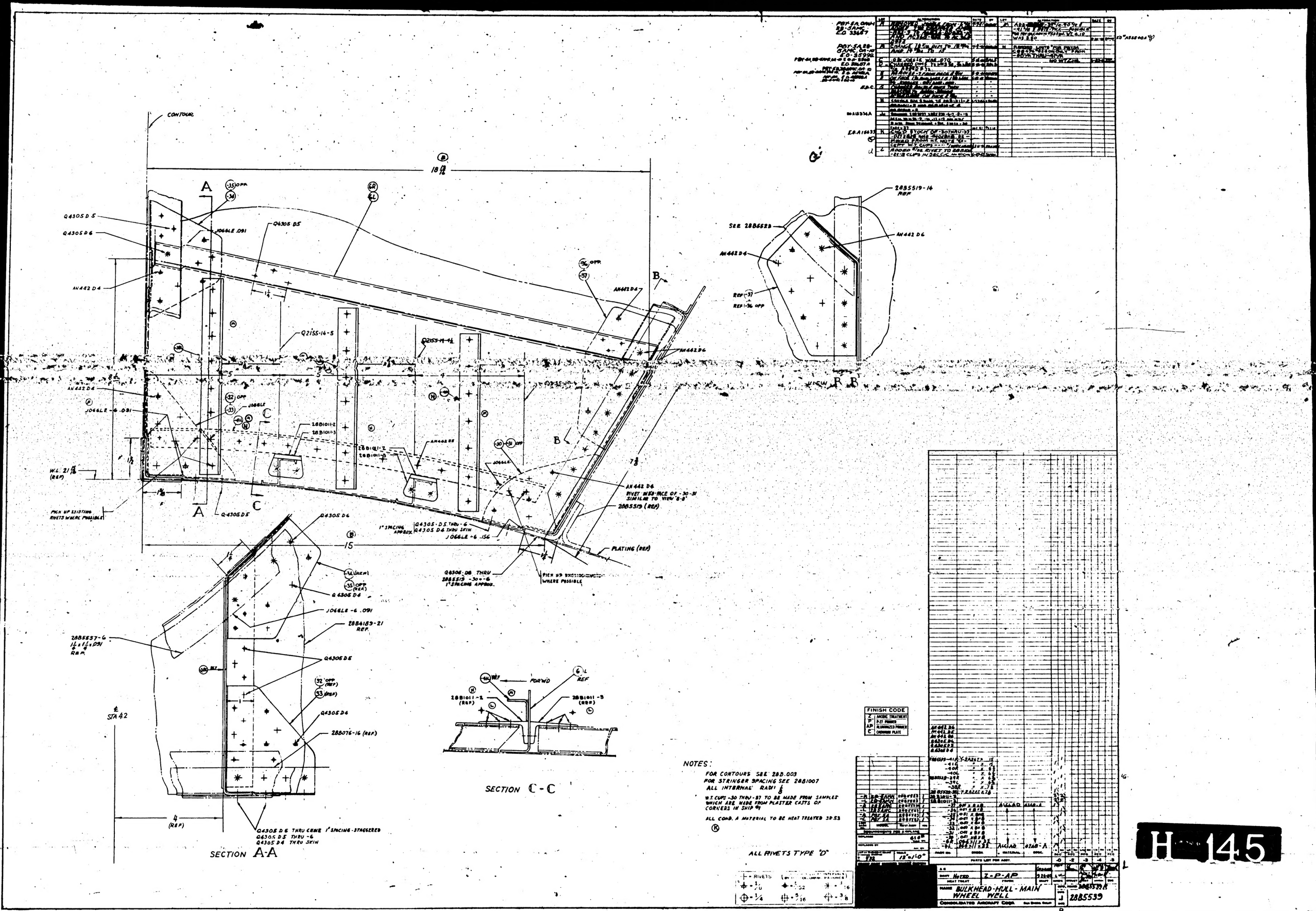
CONTOUR
18 1/2
Q4305 D5
Q4305 D6
AN 442 D4
J066LE .091
Q4305 D5
Q2155-14-5
Q2155-14-4
AN 442 D4
AN 442 D6
AN 442 D4
J066LE -6 .091
2B1011-2
2B1011-3
2B1011-2
2B1011-3
AN 442 D6
W.L. 21 5/8 (REF)
PICK UP EXISTING RIVETS WHERE POSSIBLE
Q4305 D5
Q4305 D6
1" SPACING APPROX.
Q4305 D5 THRU -6
Q4305 D6 THRU SKIN
J066LE -6 .156
AN 442 D6
RIVET INTERFACE OF -30-31 SIMILAR TO VIEW 'B-B'
2B85519 (REF)
PLATING (REF)
15
Q4305 D6 THRU
2B85519 -30 -6
1" SPACING APPROX.
PICK UP EXISTING RIVETS WHERE POSSIBLE
Q4305 D4
J066LE -6 .091
2B84189-21 REF.
2B85557-6 1 1/2 x 1 1/2 x .091 R.B.P.
Q4305 D5
Q4305 D4
2B8076-16 (REF)
STA 42
4 (REF)
Q4305 D6 THRU CRIMP 1" SPACING - STAGGERED
Q4305 D5 THRU -6
Q4305 D4 THRU SKIN
SECTION A-A
FORWD
2B1011-2 (REF)
2B1011-3 (REF)
SECTION C-C
2B85519-14 REF
SEE 2B86628
AN 442 D6
AN 442 D4
REF -37
REF -36 OPP
NOTES:
FOR CONTOURS SEE 28B.003
FOR STRINGER SPACING SEE 2881007
ALL INTERNAL RADII 3/8
W.T. CUPS -30 THRU -37 TO BE MADE FROM SAMPLES WHICH ARE MADE FROM PLASTER CASTS OF CORNERS IN SHIP 94
ALL COND. A MATERIAL TO BE HEAT TREATED 3P.53
ALL RIVETS TYPE 'D'
FINISH CODE
Z ANODIC TREATMENT
P 27 PRIMER
AP ALUMINIZED PRIMER
C CADMIUM PLATE
PARTS LIST FOR ASSY.
Z-P-AP
BULKHEAD-HULL-MAIN WHEEL WELL
CONSOLIDATED AIRCRAFT CORP.
28B5539
H 145